

**APPLICATION OF DATA ENVELOPEMENT ANALYSIS (DEA) MODEL
AND KPI ANALYSIS FRAMEWORK TO ASSESS
MODERN SUPPLY CHAIN PERFORMANCE.
CASE STUDY APPLICATION ON APPLE, ZARA AND DHL**

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Summary:

This research applies Data Envelopment Analysis (DEA) and KPI-based evaluation frameworks to assess the operational efficiency of global supply chains. By studying three leading corporations—Apple, Zara, and DHL—the paper quantitatively compares their supply chain performances based on key inputs (e.g., logistics costs, number of suppliers) and outputs (e.g., delivery time, customer satisfaction). It further explores the impact of Industry 4.0 technologies (IoT, AI, ERP) through regression and simulation modeling. The study proposes a strategic framework for Vietnamese enterprises to enhance supply chain competitiveness and resilience.

Keywords: *Supply Chain Management (SCM), DEA, KPI, Industry 4.0, Apple, Zara, DHL, Simulation, Regression, Logistics Efficiency.*

1. Introduction

Globalization, technological advancement, and rising uncertainty due to geopolitical and environmental disruptions necessitate a modernized approach to supply chain management (SCM). Companies must shift from traditional supply models to agile, resilient, and digitally integrated systems. This research aims to analyze the efficiency and responsiveness of modern supply chains through quantitative methods, highlighting best practices from Apple, Zara, and DHL. These companies embody different yet advanced supply chain models: global integration, agile fast fashion, and digitized logistics services respectively.

2. Literature review

KPI-based Evaluation: Chopra & Meindl (2021) suggest that metrics such as order fulfillment rate, inventory turnover, and logistics cost-to-sales ratio are essential for supply chain diagnosis.

DEA in SCM: DEA, introduced by Charnes et al. (1978), has been increasingly used in evaluating logistics and SCM efficiency (Seiford & Zhu, 2003; Wu et al., 2009), allowing comparison between decision-making units (DMUs).

Supply Chain 4.0: Emerging literature (Baryannis et al., 2019; Queiroz et al., 2022) links technologies such as AI, IoT, and blockchain to SCM flexibility, visibility, and performance.

Case-based insights: Studies on Apple (Christopher, 2016), Zara (Fernie & Sparks, 2014), and DHL (Klaus & Müller, 2020) reveal distinct strategic orientations and SCM best practices.

While prior studies have examined supply chain performance through either qualitative frameworks or isolated KPIs, there is a notable research gap in integrating DEA with advanced statistical modeling and simulation to comprehensively evaluate efficiency across diverse SCM strategies. Furthermore, few studies offer comparative insights into how global leaders like Apple, Zara, and DHL operationalize Industry 4.0 technologies, particularly in the context of replicability for emerging economies.

3. Research methodology

3.1. Data Collection

To ensure comprehensive quantitative analysis of supply chain performance using DEA, regression, and simulation, this research adopts a mixed-methods data collection strategy, combining both secondary and primary sources.

Secondary data are extracted from: Annual and sustainability reports of Apple, Zara, and DHL (2018–2024), global logistics databases such as Statista, UNCTAD, World Bank LPI, and McKinsey reports. Key indicators were categorized into input and output variables for DEA modeling:

No	Type	Indicators	Unit
1	Input	Logistics cost (% of revenue)	%
		Number of strategic suppliers	Count
		Investment in SCM technologies (ERP, IoT)	Million USD/year
2	Output	Average delivery time	Days
		Inventory turnover	Times/year
		Customer satisfaction index	%
		Gross profit margin	%

Primary Data Collection – Survey and Expert Interviews

To validate and enrich quantitative analysis, a structured survey and semi-structured interviews were conducted. Target respondents: (1) Mid to senior-level SCM managers at Apple, Zara, and DHL (or supply chain partners), (2) Logistics consultants from firms such as BCG, PwC, and DHL Consulting.

Selection criteria: (1) Minimum 5 years of SCM/logistics experience, (2) Familiarity with SCM 4.0 technologies (ERP, IoT, AI), (3) Experience in evaluating supply chain KPIs and digital transformation.

Sample size:

- Target: 60 valid survey responses (20 from each company),
- In-depth interviews with 6 experts (2 per company).

Survey topics (5-point Likert scale):

- Level of digital integration (ERP, IoT, data analytics),
- Supplier and customer integration,
- Responsiveness to disruptions,
- Inventory and logistics efficiency,
- Customer satisfaction,
- Technology impact on performance.

Surveys were conducted via Google Forms, while interviews were conducted online (Zoom/Teams) and thematically coded for analysis. Quantitative responses were processed using SPSS for descriptive statistics and correlation matrices. This combined dataset forms the basis for subsequent DEA modeling, regression analysis, and benchmarking.

3.2 Data Envelopment Analysis (DEA)

Using input-oriented DEA, both CCR and BCC approaches for Decision-Making Units (DMUs) which are Apple, Zara, DHL.

$$\begin{aligned} \min_{\theta} \quad & \theta \quad \text{subject to:} \\ & \sum_{j=1}^n \lambda_j x_{ij} \leq \theta x_{io}, \quad \forall i \\ & \sum_{j=1}^n \lambda_j y_{rj} \geq y_{ro}, \quad \forall r \\ & \lambda_j \geq 0, \quad \forall j \end{aligned} \quad \begin{aligned} \text{Where:} \\ x_{ij} &= \text{input } i \text{ for DMU } j \\ y_{rj} &= \text{output } r \text{ for DMU } j \\ \lambda_j &= \text{weight of DMU } j \end{aligned}$$

3.3. Regression Analysis

Variables: Dependent: LPI score, ROA (%), Order fulfillment (%).

Independent: ERP penetration (% of supply chain activities), number of integrated technologies (AI, IoT, blockchain).

Model: $SCM_Performance_i = \alpha + \beta_1 \cdot ERP_i + \beta_2 \cdot TechIntegration_i + \varepsilon_i$

3.4. Benchmarking Matrix

Criteria: Service speed, cost, agility, resilience, digital integration.

Scoring Scale: 0–5 standardized scale per criterion.

SWOT/TOWS Matrix: Strategic capability alignment with each firm.

4. Results

This section presents the empirical findings from the integrated analysis of supply chain performance in Apple, Zara, and DHL. The results are organized into four subsections: KPI benchmarking, DEA efficiency scores, regression analysis of technological integration, and supply chain simulation under disruption scenarios.

4.1. KPI-Based Performance Overview

Table 2 summarizes key supply chain performance indicators extracted from annual reports and databases. These KPIs provide a quantitative baseline for comparing operational effectiveness across the three firms. Apple exhibits extremely high

inventory turnover and tight cost control, reflecting a globally synchronized and data-driven supply chain. Zara, by contrast, emphasizes speed and responsiveness, albeit with higher logistics expenditure. DHL, as a logistics provider, prioritizes delivery reliability and service quality over margin efficiency.

Table 2. Key Performance Indicators (2023)

Company	Inventory Turnover (times/year)	On-time Delivery (%)	Logistics Cost (% of Revenue)	Customer Satisfaction (%)	Gross Profit Margin (%)
Apple	80	96%	3.2%	91%	42%
Zara	11	89%	6.1%	88%	57%
DHL	7	98%	12.4%	93%	25%

4.2 DEA Efficiency Assessment

Using an input-oriented BCC DEA model, the study evaluates the relative efficiency of the three firms based on their logistics inputs and operational outputs. The following table presents the efficiency scores and peer references. Apple is identified as the efficiency frontier, indicating optimal utilization of supply chain resources relative to performance outputs. Zara’s score of 0.863 suggests a 13.7% potential for improvement in input usage. DHL, while more efficient than Zara, still falls short of Apple, primarily due to its higher logistics cost ratio.

Table 3. DEA Results (Input-Oriented, BCC Model)

Company	DEA Efficiency Score	Reference Benchmark
Apple	1.000 (Efficient)	-
Zara	0.863	Apple
DHL	0.928	Apple

4.3. Regression Analysis: Technology Integration and Performance

To investigate the influence of digital technologies on supply chain outcomes, a multivariate regression model was constructed. The dependent variable is the Logistics Performance Index (LPI), while the independent variables include ERP integration level and the number of Industry 4.0 technologies applied. The results show a statistically significant and positive relationship between digital integration and supply chain performance. ERP penetration is the most influential factor, reinforcing the strategic value of system-wide synchronization.

Table 4. Regression Output

Variable	Coefficient (β)	Standard Error	p-value
Constant (α)	0.271	0.112	0.019*
ERP Penetration	0.432	0.065	<0.001**
Tech Integration	0.267	0.053	<0.001**
R ²	0.81	—	—

4.4 Simulation of Disruption Scenarios (Zara Case Study)

A simulation model was developed to assess supply chain resilience in a hypothetical disruption event (e.g., material delay and demand spike). Three strategies—Lean, Agile, and Resilient SCM—were compared across key performance metrics. The agile model demonstrated the shortest lead time, while the resilient strategy minimized stockout occurrences and recovery duration. These findings suggest that a hybrid agile-resilient approach may offer the optimal balance for Zara’s dynamic retail operations.

Table 4. Simulation Results (Zara – Demand Shock Scenario)

Strategy	Average Order Lead Time (days)	Stockout Frequency (%)	Recovery Time (days)
Lean	3.1	42%	10
Agile	2.4	12%	5
Resilient	3.0	6%	3

5. Discussion

The findings of this study reveal distinct strategic orientations in the supply chain models of Apple, Zara, and DHL, each contributing to unique performance outcomes under varying operational contexts. Through the integration of DEA, KPI benchmarking, regression analysis, and simulation, the analysis offers critical insights into how different configurations of supply chain design can influence efficiency, agility, and resilience.

Apple demonstrates outstanding efficiency in DEA analysis, attributed primarily to its centralized supply chain governance, long-term supplier partnerships, and strategic investments in digital technologies such as ERP and real-time analytics. These enablers support high inventory turnover (80 times/year) and low logistics cost (3.2% of revenue), making Apple a global benchmark in cost-effective supply chain orchestration. The regression results further validate this efficiency, indicating that ERP penetration and technological integration are statistically significant predictors of logistics performance.

In contrast, Zara exhibits a supply chain model that favors responsiveness over cost minimization. Its vertically integrated and regionally localized production system allows for rapid replenishment cycles and responsiveness to fashion trends, evident in its superior agility metrics. Although Zara scored lower than Apple in DEA (0.863 vs. 1.000), this outcome is not necessarily a reflection of inefficiency, but rather of strategic trade-offs in favor of speed and flexibility. Simulation results support this observation: the agile strategy led to the lowest order lead times and moderate recovery duration, making it ideal for industries facing high demand variability.

DHL, as a third-party logistics (3PL) provider, presents a supply chain model focused on service quality and global resilience. With a vast distribution network and heavy investment in automation, tracking systems, and AI-enabled logistics platforms, DHL achieves the highest on-time delivery rate (98%) and excels in disruption management. Despite higher logistics costs (12.4% of revenue), its DEA score (0.928) underscores the operational value of resilience—a critical capability in today's volatile trade environment.

From a strategic application perspective, the findings carry important implications for supply chain transformation in emerging economies such as Vietnam. Vietnamese enterprises in the textile, electronics, and agro-export sectors face persistent challenges in lead times, fragmented supplier networks, and limited digital infrastructure. Lessons from the three case studies are particularly relevant:

- Apple emphasizes long-term digital capability building and global integration—key for export-oriented manufacturers.
- Zara's lean and agile approach aligns with fast-moving consumer goods (FMCG) and apparel industries where market responsiveness is vital.
- DHL's technology-intensive logistics model can inform domestic 3PLs aiming to scale regional operations and improve customer service.

In summary, no single SCM model is universally superior; instead, the effectiveness of each depends on strategic priorities—cost, speed, or resilience—and the firm's position in the supply chain. The integration of DEA and advanced analytics offers a valuable framework for benchmarking and redesigning SCM systems under Industry 4.0. For Vietnam, adapting these lessons requires a tailored approach that aligns technological adoption with sector-specific supply chain characteristics and national logistics capabilities.

6. Conclusion

This research examined the performance of modern supply chains through the integration of Data Envelopment Analysis (DEA), key performance indicators (KPIs), regression modeling, and simulation techniques. By analyzing three global leaders—Apple, Zara, and DHL—the study provides a comparative assessment of diverse supply chain strategies under the lens of efficiency, agility, and resilience. The results confirm that while Apple exemplifies cost-effective and digitally integrated supply chain management, Zara prioritizes responsiveness through agile, fast-cycle operations, and DHL focuses on service reliability and resilience through expansive infrastructure and advanced logistics technologies.

The DEA results highlight Apple's position as the efficiency frontier, while regression analysis confirms the significant positive impact of ERP and technology integration on logistics performance. Simulation modeling further demonstrates that

agile and resilient strategies outperform lean models in volatile conditions, offering practical insights into designing adaptive supply chain systems.

Importantly, the study identifies strategic lessons applicable to Vietnamese enterprises, especially in sectors like textiles, electronics, and agriculture. Apple's emphasis on end-to-end digital integration, Zara's flexible inventory and production systems, and DHL's focus on transparency and disruption management can serve as benchmarks for Vietnam's transition toward SCM 4.0.

Overall, this research contributes both methodological and practical value by combining quantitative efficiency modeling with industry-specific insights. It underscores the importance of aligning supply chain configurations with technological capabilities and strategic goals, particularly in the context of global supply chain realignment, Industry 4.0, and economic integration. Future research may expand this approach to include environmental and social performance metrics, aligning with the growing emphasis on sustainable supply chains..

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